

CONICAL TUBE EXPANDER SERIES H 04 / H 05 / H 06



.For the conical widening of the mouth of the tube
with stop bell in various versions

Series H 04 = with full bell

Series H 05 = with clamping bell

Series H 06 = with lever bell

TECHNICAL DATA – CONICAL TUBE EXPANDER

Expansion range	Tube expander H 04 with full bell	Tube expander H 05 with clamping bell	Tube expander H 06 with lever bell	Spare mandrel	Spare roll	Spare body
Size from to	Order no.	Order no.	Order no.	Order no.	Order no.	Order no.
00 0.378 0.472	004 960 00	005 960 00	006 960 00	155 960 00	205 960 00	305 960 00
01 0.417 0.512	004 970 00	005 970 00	006 970 00	155 970 00	205 970 00	305 970 00
02 0.457 0.571	004 980 00	005 980 00	006 980 00	155 980 00	205 980 00	305 980 00
03 0.496 0.622	004 990 00	005 990 00	006 990 00	155 990 00	205 990 00	305 990 00
1 0.535 0.661	004 010 00	005 010 00	006 010 00	155 010 00	205 010 00	305 010 00
2 0.575 0.720	004 020 00	005 020 00	006 020 00	155 020 00	205 020 00	305 020 00
3 0.610 0.776	004 030 00	005 030 00	006 030 00	155 030 00	205 030 00	305 030 00
4 0.646 0.843	004 040 00	005 040 00	006 040 00	155 040 00	205 040 00	305 040 00
5 0.685 0.886	004 050 00	005 050 00	006 050 00	155 050 00	205 050 00	305 050 00
6 0.724 0.945	004 060 00	005 060 00	006 060 00	155 060 00	205 060 00	305 060 00
7 0.748 0.969	004 070 00	005 070 00	006 070 00	155 070 00	205 070 00	305 070 00
8 0.787 1.008	004 080 00	005 080 00	006 080 00	155 080 00	205 080 00	305 080 00
9 0.827 1.047	004 090 00	005 090 00	006 090 00	155 090 00	205 090 00	305 090 00
10 0.866 1.087	004 100 00	005 100 00	006 100 00	155 100 00	205 100 00	305 100 00
11 0.906 1.142	004 110 00	005 110 00	006 110 00	155 110 00	205 110 00	305 110 00
12 0.945 1.181	004 120 00	005 120 00	006 120 00	155 120 00	205 120 00	305 120 00
90 0.984 1.220	004 900 00	005 900 00	006 900 00	155 900 00	205 900 00	305 900 00
13 1.024 1.260	004 130 00	005 130 00	006 130 00	155 130 00	205 130 00	305 130 00
91 1.063 1.299	004 910 00	005 910 00	006 910 00	155 910 00	205 910 00	305 910 00
14 1.102 1.339	004 140 00	005 140 00	006 140 00	155 140 00	205 140 00	305 140 00
92 1.142 1.378	004 920 00	005 920 00	006 920 00	155 920 00	205 920 00	305 920 00
15 1.181 1.417	004 150 00	005 150 00	006 150 00	155 150 00	205 150 00	305 150 00
16 1.260 1.496	004 160 00	005 160 00	006 160 00	155 160 00	205 160 00	305 160 00
17 1.339 1.575	004 170 00	005 170 00	006 170 00	155 170 00	205 170 00	305 170 00
18 1.417 1.654	004 180 00	005 180 00	006 180 00	155 180 00	205 180 00	305 180 00
19 1.496 1.732	004 190 00	005 190 00	006 190 00	155 190 00	205 190 00	305 190 00
20 1.575 1.850	004 200 00	005 200 00	006 200 00	155 200 00	205 200 00	305 200 00
21 1.654 1.969	004 210 00	005 210 00	006 210 00	155 210 00	205 210 00	305 210 00
22 1.732 2.087	004 220 00	005 220 00	006 220 00	155 220 00	205 220 00	305 220 00
23 1.811 2.165	004 230 00	005 230 00	006 230 00	155 230 00	205 230 00	305 230 00
24 1.890 2.244	004 240 00	005 240 00	006 240 00	155 240 00	205 240 00	305 240 00
25 1.969 2.323	004 250 00	005 250 00	006 250 00	155 250 00	205 250 00	305 250 00